

### AMENDMENTS TO THE CLAIMS

1. (Currently amended) A method for forming bleached Arundo donax pulp, comprising:
  - (a) subjecting a furnish comprising Arundo donax particles to a pulping process to provide Arundo donax pulp; and
  - (b) bleaching the Arundo donax pulp by a total chlorine free process to provide a bleached pulp, wherein bleached pulp has a brightness of at least about 60% ISO.
2. (Original) The method of Claim 1, wherein bleaching comprises the sequence: O(Q)-Eop-P-P-P.
3. (Original) The method of Claim 1, wherein bleaching comprises the sequence: O(Q)-Eop-P-Pp-P.
4. (Original) The method of Claim 1, wherein bleaching comprises the sequence: O-A-P-P-P.
5. (Original) The method of Claim 1, wherein bleaching comprises the sequence: O-Eop-P-Q-P-P.
6. (Original) The method of Claim 1, wherein bleaching comprises the sequence: O-Eop-Q-P-P-P.
7. (Original) The method of Claim 1, wherein bleaching comprises the sequence: O-Q-Eop-P-P-P.
8. (Original) The method of Claim 1, wherein bleaching comprises the sequence: O(Q)-Eop-P-P-P.
9. (Original) Total chlorine free bleached Arundo donax pulp.
10. (Currently amended) The method of Claim 1, wherein the bleached pulp has a brightness of at least about 70% ISO.

11. (Currently amended) The method of Claim 1, wherein the bleached pulp has a brightness of at least about 85% ISO.

12-15. (Canceled)

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